

.176  
FILLET R.381 mm

.260

.070

8X  $\phi$  .089  $\nabla$  .299

$\square$   $\phi$  .112  $\nabla$  .224

FOR HEX SCREW - ANSI B18.6.7M

3.900

SECTION B-B  
SCALE 1 : 1.5

R.063

$\phi$  3.150

11.25°

22.50°

R.063

ONLY THROUGH  
TOP FLANGE

.063

FILLET R1.5875 mm

$\phi$  3.006

$\phi$  2.800

**PROPRIETARY AND CONFIDENTIAL**

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NEXT ASSY

USED ON

APPLICATION

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm$   
ANGULAR: MACH  $\pm$  BEND  $\pm$   
TWO PLACE DECIMAL  $\pm$   
THREE PLACE DECIMAL  $\pm$

INTERPRET GEOMETRIC  
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

TITLE:

SIZE  
**A**

DWG. NO.

**2**

REV

SCALE: 1:2

WEIGHT:

SHEET 1 OF 1